

Penta Box Prime Beech Rotary Dieboard

Section 1 Identification

Product identifiers

Product name: Penta Box Prime Beech Rotary Dieboard

Relevant identified uses

Rotary constructed of beech veneers - For Industrial Use Only

Details of the supplier of the safety data sheet

Freeman Manufacturing and Supply Company 1101 Moore Road, Avon, OH 44011 Phone (440) 934-1902

Phone (440) 934-1902 FAX (440) 934-7200

24 Hour Emergency Phone Number: (800) 424-9300

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Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

This product is not hazardous in the form that it is shipped.

Sawing, sanding or machining wood or wood products can generate wood dust. Wood dust may ignite or form explosive mixture with air in the presence of an ignition source. Product dust may be irritating to eyes, skin or respiratory system.

Target organs

Eyes, skin and respiratory system

Potential health effects

Eyes: Dust or splinters may cause irritation or injury to the eyes.

Skin: Contact with skin may cause irritation. Allergic contact dermatitis may occur in sensitized

individuals.

Inhalation: Dusts of this product may cause irritation to the nose, throat, or respiratory tract.

Wood dust may aggravate pre-existing respiratory conditions and allergies.

Ingestion: Due to material form and application, ingestion is considered unlikely.

May result in irritation of the digestive tract.

GHS Label Elements

Hazard Pictograms: Not Applicable

Section 3 Composition/Information on Ingredients

Composition

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable are classified as hazardous to health or the environment.

Ingredient	CAS No.	Weight %
Beech veneers	Not Applicable	>99
Urea Formaldehyde Adhesive	Not Applicable	<0.1



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Section 4 First Aid Measures

Eye contact If dust from this product enters the eyes, open contaminated individual's eyes while under

gently running water or eye wash station. Use sufficient force to open eyelids. Remove contact lenses if worn. Have contaminated individual "roll" eyes. Minimum flushing is for 15 minutes. Contaminated individual should seek medical attention if irritation develops

or persists or if visual changes occur.

Skin contact If dust from this product contaminates the skin, begin decontamination with running

water. Remove exposed or contaminated clothing, taking care not to contaminate eyes. The contaminated individual should seek medical attention if any adverse effect occurs.

Inhalation If dust generated by this product is inhaled, remove contaminated individual to fresh air.

Ingestion Not applicable.

Section 5 Fire-Fighting Measures

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical, sand or carbon dioxide.

General fire hazards

Wood is combustible when exposed to heat or flame. Wood dusts may form explosive mixtures with air in the presence of an ignition source. An airborne dust concentration of $40~g/m^3$ of air is often used as the lower explosion limit (LEL) for wood dust. Avoid prolonged breathing of wood dust or decomposition products.

Protective equipment and precautions for firefighters

Firefighters should wear full protective clothing including self contained breathing apparatus. Partially burned dust is especially hazardous if dispersed into the air. Wet down to reduce likelihood of ignition or dispersion. Remove burned or wet dust to open, secure area after fire is extinguished.

Section 6 Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Wear appropriate protective equipment and clothing during clean-up, see Section 8. Ensure adequate ventilation. Avoid inhalation of dust during clean up.

Methods for cleaning up

Vacuum or wet sweep small wood pieces and dust; place in appropriate container for disposal. Gather larger pieces by an appropriate method. Reduce airborne dust by use of wet methods and prevent scattering by moistening with water.

Section 7 Handling and Storage

Precautions for safe handling

When the boards are machined (sawn, sanded, drilled, routed, planed, etc.) wood dust is produced. Wood dust can form an explosive mixture in air. Provide appropriate exhaust ventilation at machinery and at places where dust can be generated. Keep away from heat and sources of ignition. Keep formation of airborne dusts to a minimum.

Wood dust and splinters may cause irritation of the nose and throat, eyes and skin. Some woods may be sensitizers, and some people may develop allergic dermatitis or asthma. Use personal protective equipment as appropriate. Avoid frequent or prolonged inhalation of wood dust. Avoid contact with skin, eyes and clothing. Wash hands thoroughly after handling.



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Section 7 Handling and Storage continued

Conditions for safe storage

Store flat, supported and protected from direct contact with the ground. In higher temperatures (>212°F) there may be a buildup of noxious gases. Keep in a well-ventilated place away from incompatible materials. Store in a cool dry place.

Section 8 Exposure Controls/Personal Protection

Components with workplace control parameters

Ingredient	OSHA PEL	ACGIH
Wood dust	TWA 15 mg/m³ (total)	1 mg/m^3
	TWA 5 mg/m³ (respirable fraction)	(inhalable)
Formaldehyde	TWA 0.75 ppm	0.3 ppm

Appropriate engineering controls

Provide adequate general and local exhaust ventilation to keep the airborne concentrations of dust below the recommended exposure limits when the product is subjected to manual or mechanical cutting or abrasion processes that generate wood dust. Prevent sparks or other ignition sources in ventilation equipment. General dilution ventilation is recommended in processing and storage areas. Use wet methods, if appropriate, to reduce generation of dust. An eye wash station and safety shower should be located near the workstation.

Personal protective equipment

Eye/face protection

Safety glasses or goggles are recommended when using this product. Ensure compliance with OSHA's PPE standard (29 CFR 1910.132 and .133) for eye and face protection. With product at ambient temperatures, use safety glasses equipped with side shields.

Skin protection

Impervious protective clothing and gloves recommended to prevent drying or irritation of skin. Ensure compliance with OSHA's PPE standards (29 CFR 1910.132 (general) and 138 (hand protection))

Respiratory protection

A NIOSH approved dust mask or filtering face piece is recommended in poorly ventilated areas or when permissible exposure limits may be exceeded. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flatting should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.

General hygienic practices

Avoid breathing dust. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.

Section 9 Physical and Chemical Properties

Appearance
Color
Light to dark tan
Odor
Resinous wood
Odor threshold
pH
Not applicable
Not applicable



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Section 9 Physical and Chemical Properties continued

Boiling pointNot applicableMelting point / Freezing pointNot applicableVOC ContentNo data availableInitial boiling pointNo data availableEvaporation rate (Butyl Acetate = 1)Not applicableFlammability (solid)Combustible

Upper flammability limits in air,

% by volume No data available

Lower flammability limits in air,

% by volume 40 g/m³ for wood dust

Vapor pressureNot applicableVapor densityNot applicable

Specific gravity<1.0</th>Solubility in waterInsolubleCoefficient: n-octanol/waterNot applicable

Auto-ignition temperature Approximately 450°F

Section 10 Stability and Reactivity

Reactivity None known.

Chemical stability Stable under recommended storage conditions.

Possibility of hazardous reactions None.

Conditions to avoid Heat and open flames.

Product may ignite in excess of 400°F Dust may for explosive mixture in air.

Incompatible materials Oxidizing agents, peroxides.

Hazardous decomposition Thermal decomposition may emit irritating fumes

or gases of carbon monoxide, carbon dioxide.

Hazardous polymerization Not applicable

Section 11 Toxicological Information

Toxicological information

No toxicological data available for this product.

The toxicological information for wood/wood dust is listed below.

Wood/wood dust (CAS # Not Assigned)

Wood dust may cause dryness, irritation, coughing or sinusitis. IARC and NTP classify wood dust as a carcinogen. This classification is based on the increased occurrence of adenocarcinomas of the nasal cavities and paranasal sinuses associated with exposure to wood dust. The evaluation noted insufficient evidence to associate cancer of the oropharynx, hypopharynx, lung, lymphatic and hematopoietic systems, stomach, colon or rectum with exposure to wood dust.



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Section 11 Toxicological Information continued

Wood dust may cause respiratory irritation, nasal dryness, Acute inhalation toxicity

coughing, wheezing and sneezing

Chronic inhalation toxicity Wood dust may cause respiratory sensitization and/or irritation. Acute dermal toxicity

Wood dust may cause dermatitis on prolonged, repetitive

contact

Skin corrosion/irritation Wood dust is a skin irritant **Serious eye damage/eye irritation** Wood dust is an eye irritant

Germ cell mutagenicity No data available

Carcinogenicity

Wood dust is considered Group 1 (Carcinogenic to Humans). This classification is **IARC**

> based primarily on IARC's evaluation of increased risk in the occurrence of adenocarcinomas of the nasal cavities and para nasal sinuses associated with

exposure to wood dust.

Report on Carcinogens - Known Human Carcinogen NTP **OSHA** Hazard Communication Carcinogens - Present

Reproductive toxicity Not available

Specific target organ toxicity

- single exposure

Wood dust may cause respiratory irritation

Specific target organ toxicity

- repeated exposure

No data available

Aspiration hazard Not expected to be a hazard

Section 12 Ecological Information

Ecotoxicity This wood product does not pose an ecological

hazard when used as intended.

Section 13 Disposal Considerations

Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Dispose of material according to Local, State, Federal, and Provincial Environmental Regulations.

Section 14 Transport Information

Department of Transportation (DOT) Shipping Regulations

This product is not regulated as a hazardous material by the United States (DOT) transportation regulations.

Canadian Transportation of Dangerous Goods (TDG) Requirements

Not regulated as dangerous goods.



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Section 15 Regulatory Information

US Federal Regulations: Wood and wood products are considered manufactured articles and are exempt under OSHA's Hazard Communication Standard 29 CFR 1910.1200.

Wood dust, a by-product generated from sawing, sanding or machining wood and wood products, is considered hazardous and is regulated under the Hazard Communication Standard 29 CFR 1910.1200.

- **SARA Reporting Requirements**: The components of this product are not subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act.
- **TSCA Inventory Status:** The components of this product are listed on the TSCA Inventory or are exempted from listing.

California Proposition 65: Ingredients within this product are not on the Proposition 65 Lists.



WARNING: Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer.

Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood

Section 16 Other Information

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