

# **Technical Data Sheet**

## **Bohler US 10 Serrated Cutting Rule**

#### Description

Bohler® US 10 has a shaved execution on one side whereas the opposing side is ground. This smooth side supports reduced edge crush on the finished product. The edge tip is still precisely in the center which is very important to sustain dimensional accuracy when cutting multiple out designs.



### **Physical Properties**

Quality TOP 36 / UNIVERSAL

Body Hardness  $\sim$ 340 HV (35 HRC) /  $\sim$ 340 HV (40 HRC) Edge Hardness  $\sim$ 340 HV (35 HRC) /  $\sim$ 500 HV (40 HRC)

Thickness 4
Bevel Type CF

#### **Availability & Ordering Information**

Steel rule is available in four bevel profiles:

- CFB: cutting edge in middle, ground both sides: cutting edge on side
- CF: cutting side in middle, ground one side
- SF: cutting edge on side
- SFS: cutting edge on side, ground on short bevel

Steel rule is sold in coils for auto-benders, (wound clockwise CW or anticlockwise ACW). Also available in dispenser coils and boxed strips.

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no events shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT

