

Technical Data Sheet

Bohler ST 20 Serrated Cutting Rule

Description

Bohler® ST 20 is designed for cutting microflute corrugated board. It has also achieved an excellent reputation in the automotive industry. This rule is the perfect selection when a clean product edge is needed. A uniform and leveled anvil is required when using this material.



Physical Properties

Quality TOP 36

Body Hardness ~340 HV (35 HRC) Edge Hardness ~340 HV (35 HRC)

Thickness 4
Bevel Type CF

Availability & Ordering Information

Steel rule is available in four bevel profiles:

- CFB: cutting edge in middle, ground both sides: cutting edge on side
- CF: cutting side in middle, ground one side
- SF: cutting edge on side
- SFS: cutting edge on side, ground on short bevel

Steel rule is sold in coils for auto-benders, (wound clockwise CW or anticlockwise ACW). Also available in dispenser coils and boxed strips.

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no events shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT

