

NOTES									
Note	Description	EDP Part No.	Price Each	Note	Description	EDP Part No.	Price Each		
1	Single adjustment plunger shaft assembly complete for all machines above and including Serial No. 33501 for 115-volt or No. 34054 for 230-volt, including Items AA, AB, and AC	3К		6	This part requies assembly tools and should not be ordered separately. Order entire link assembly complete which includes Items BF, BG, BH, BI	4K			
2	Swivel housing complete for all K-12 machines (rigid) including and after Serial No. 00660 including items AJ, AK, AL, AM, AN, AO, AP, AQ, AR, AS, AU, AV, AW, AX, BB	5KR**		9	This part must be finished to size after assembly. Requires special tools. Order complete chisel block with busing Rioid Guide Foot Item EL	2K			
3	This part number is the motor only. For motor assembly including Items OA, OB, OC, DD for 115 Volt for 230 Volt	10K4A 10K4A-2		"	(.025° and .035° slots) for K-11 and K-12F (.035° and .042° slots) for K-12F and K-12C (.035° and .042° slots) for K-12C (1/4° longer guide foot for thicker	1KA 1KB			
	For complete motor group including items DA, DB, DC, DD, DI, DL, DM, DN, CW, completely wired for 115 Volt for 230 Volt	10K4 10K4 ¹ 2		12	curved baseplates) (.035° slots both sides) for K-12F and K-12C Parts BZ, CB, CC, CD, CF oiter assembly	1KC 1KD 12K			
4	To replace baseplates with welded guide knob studs and riveted idler bracket order the entire base plate which includes items DS, DT, DW, EC, EP	10K1		14	This part number for Base Plate only. For conversion (from K-11 to K-12C) kit incl. 66° Base Plate (not shown), order kit incl. 50° Base Palte (not shown), order	10KC1 10KC1-5			
5	Guide tube complete including Items El, EJ, EK, EM, EN, EO	1K		15	Complete shaft assembly including CG, CE, BW, BY	7K-3/4			

Letter	Description	Part No.	Price Each	See Note	Letter	Description	Part No.	Price Each	See Note
CO	Drive pulley assembly	8K			DS	Screws (2 required)	10K1F		4
CS	Upper housing	9K1			DT	Idler bracket	10K1C		4
CT	Swivel latch spring	15K7		ΙÍ	DU	Reverse idler spring	10K2E		
CU	Swivel latch stud	15K6		Ш	DV	Idler lever assembly	10K2A		
CV	Socket cap screw, including washer (4 required)	9K3		ΙI	DW	Base plate for K-11 and K-12F	10K1A		4
CW	Light switch including BT, BU	10K5C		il		Base plate for K-12C 66* (not shown)	10KC1A		14
CX	Lower housing	9K2			1	for 50° (not shown)	10KC1A-5		14
CY	Drive belt (Round type)	15K10			DX	Screw (4 required for motor)	10K1E		
	Drive belt (V type)	15K10A				(4 required for lower housing)			
CZ	Front plate	11K1			DY	Lamp bracket mounting screw (4 required)	10K1F		
DA	Motor pulley screw	10K4A4			DZ	Guide knob (2 required)	10K3D		
DB	Motor pulley spacer	10K4A3			EA	Guide knob nut (2 required)	10K3E		
DC	Motor pulley	10K4A21			EB	Guide knob bracket assembly (2 required)	10K3		
DD	Motor drive pin	7K6			EC	Guide knob stud (see EP for screws)	10K1B		4
DE	115-volt motor with DG, DH	10K4A6		3	ED	Guide tube block plate (with adjustment screw)	5K9		
	230-volt motor with DG, DH	10K4A7		3		Adjustment screw (not shown)	5K9B		
DG	Motor brush with spring (2 req'd) Specify Motor:				EE	Guide tube block spring (2 required)	5K9C		,
	Bodine with oiler (rear)	15K12		ΙI	EF	Oil cup	5K8B		
	Bodine - no oiler	15K13		ΙI	EG	Guide tube block pin	5K8C		
	Carter (Molor Nos. 1039 to 1138/1189 to 1289/			ΙI	EH	Chisel block busing	2K2		9
	1534 to 1616/1757 to 1764/1782 to 1999	15K14		ΙI	EI	Guide foot spring	1K4		5
	Cutawl Motor Nos. 1001 to 1038/1290 to 1346/			ΙI	EJ	Guide foot	1K2		5
	2000 to 2199	15K16			EK	Guide tube shaft assembly	1K1		5
	MS1 Motor Nos. 6459, 6443	15K22			EL	Guide tube shaft assembly (Rigid)	1KA		11
DH	Motor brush cap (2 req'd) Specily Motor:				EM	Guide foot pin	1K3		5
	Bodine with oiler (rear)	15K20			EO	Guide tube short oil wick	1K5		5
	Bodine - no oiler	15K19			1743	oil wick (\$/ft)	1K6		5
	Carter (Molor Nos. 1039 to 1138/1189 to 1289/	j			EP	Screw (1 required for each stud)	10K1M		4
	1534 to 1616/1757 to 1764/1782 to 1999	15K15			EQ	2 Speed switch (AC only)	10K5D		
	Cutawl Molor Nos. 1001 to 1038/1290 to 1346/				ER	Switch plate	10K5F		
	2000 to 2199	15K21		l l	1040	5/64" Allen key for 8-32 guide tube set screws	14K3		
DI	Light socket bracket (2 required)	13K1			25	5/8" Open end wrench	14K5		
	Light socket bracket complete including				21	Grease, 1 oz. tube	14K2		
	DI, DM, DN	13K			*1	Oil, 3 oz. container	14K1		
DJ	Bulb (2 required)	13K4			- 20	Beeswax Lubricant	14K6		
DL.	Cord set	10K54			-81	5/16" Allen key	14K8		
DM	Grommet insert nut (4 required)	13K3			75	Pulley Pin	15K23		
DN	Grommet (4 required)	13K2			FB	Steel ball (3 doz. required for swivel)	5K6		2
DO	ldler nut	10K2C			Not	Safaha ayaad aad aayaatiin	451/47		
DP	Lockwasher	10K2D			Shown	Safety guard and mounting	15K17		
DQ	ldler bearing	10K2B			AW	Screw of rear of K-11 and K-12 (2 req'd)	CC5K9E		
DR	Cotter pin	10K2F			AX	Washer for rear of K-11 and K-12 (2 req'd) *Above items should be ordered together	CC5K9D		

^{*}THIS PART CANNOT BE PURCHASED INDIVIDUALLY.

The **Cutauol**, Company A DIVISION OF HELMOLD L.L.C. 901 MORSE AVENUE ELK GROVE VILLAGE, IL 60007 (847) 437-7085 (800) 323-8898

Prices effective March, 2009

FAX (847) 437-6033 WWW.HELMOLD.COM C-62S 4/97

PARTS PRICE LIST for the Model K-12 **Cutawl** Machine

Letter	Description	Part No.	Price Each	See Note	Letter	Description	Part No.	Price Each	See Note
AA	Plunger shaft extension	3K1		1	BD	E Washer (2 required)	4K5		
AB	Set screw	3K5		1	BF	Link Rivet	4K4		6
AC	Plunger shaft	3К3		1	BG	Link (2 required)	4K1		6
AD	Cutting blade, see price lists C94 for chisel blades and C90 for steel rule die saw blades			1	BH Bi	Ball bearing Clip link	4K2 4K3		6
AE	Chisel block assembly including EH and AF	2K			BJ BJ	Wrist pin	3K2		
AF	Chisel block screw (2 required)	2K3			BQ	Screw (2 required)	11K2		
AJ	Swivel nut	5K5		2	BR	Lockwasher (2 required)	11K3		
AK	Self locking ring	5K1E		2	ВТ	Nut for switch (4 required)	see letter CW		
AL	Lower cone nut	5K3		2	BU	Switch plate (2 required)	see letter CW		
AM	Spacer for swivel	5K1D		2	BV	Motor access cover (2 required)	9K5		
AN	Ball bearing (2 required for swivel)	5K1C		2	BW	Eccentric slide bushing	7K3-3/4		15
AO	Brake plunger pin spring	5K9F4		2	ВХ	Drive bearing screw with washer (2 required)	7K5		
AP	Brake pointer	5K9F2		2	BZ	Oiler cap	12K5		
ΑQ	Brake adjustment screw	5K9F1		2	СВ	Oiler fitting	12K1		
AR	Brake screw spring	5K953		2	CC	Oiler spring	12K2		
AS	Brake plunger pin	5K9F5		2	CD	Oiler wick	12K3		
AT	Brake stop pin	5K7B		2	CE	Drive shaft ball bearing (2 required)	7K2		
ΑU	Swivel housing (incl. pin AT) for Model K-11	5K7C1		2	CF	Oiler socket	12K4		
	K-12	5KR1		2	CG	Drive shaft	7K-3/4		15
AV	Set screw (4 required)	5K8D			CH	Set Screw (2 required for pulley, 1 required for upper bearing assembly)	8K4		
AW	Screw (4 required for guide tube block) (7 required for nameplate)	5K9E		2	CI	Swivel latch	15K5		
AX		2Kac			ដ	Front handle screw	9K7		
**	Lockwasher (4 required for guide tube block) (7 required for nameplate)	5K9D			СК	Washer (2 required)	9K9		
AY	Nameplate for K-11 (give Voltage & Serial No.) Nameplate for K-12 (give voltage & * Serial No.)	15K8 15K11			CL CM	Handle Rear handle screw	9K6 9K8		
AZ	Gaskel	15K9			CN	Bearing Locknut (2 required)	7K4		
BA	Guide tube block including lubrication litting EF	5K8							
ВВ	Upper Bearing	5K1A-1		2					

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