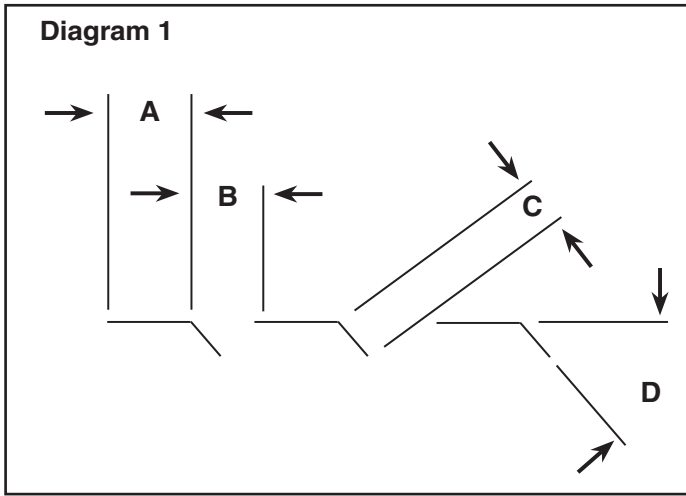
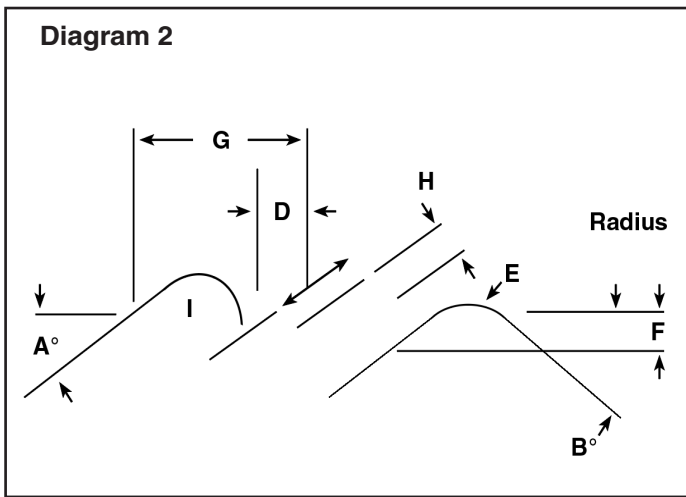


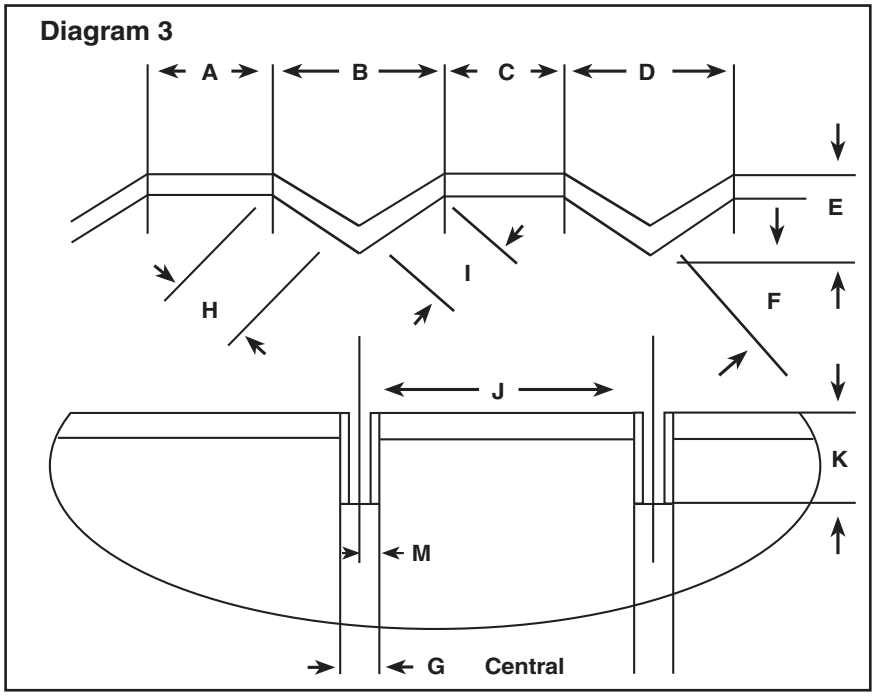
Helmold Tear Edge Rule Specifications



TE2	A = .197"	B = .200"	C = .170"	D = 42°	TE14M	A = .254"	B = .095"	C = .124"	D = 38°
TE3	A = .232"	B = .216"	C = .139"	D = 42°	TE15	A = .182"	B = .180"	C = .124"	D = 48°
TE8	A = .129"	B = .167"	C = .184"	D = 36°	TE16	A = .165"	B = .160"	C = .129"	D = 41°
TE12	A = .280"	B = .160"	C = .120"	D = 47°	TE18	A = .162"	B = .213"	C = .118"	D = 48°
TE13	A = .276"	B = .247"	C = .233"	D = 42°	TE19	A = .136"	B = .115"	C = .116"	D = 50°
TE14	A = .249"	B = .149"	C = .124"	D = 48°					



TE6	A = 22°	B = 40°	C = ----	E = ----	F = .0945"	G = .420"	H = .109"	I = .259"	TE9	A = 32°	B = 57°	C = ----	E = .115"	F = .150"	G = .402"	H = .699"	I = .326"
TE7	A = 28°	B = 14°	C = ----	E = ----	F = .340"	G = .416"	H = .109"	I = .307"	TE11	A = 43°	B = 8°	C = ----	E = .135"	F = .640"	G = .375"	H = .194"	I = .161"



TE4	A = .232"	B = .258"	C = .232"	D = .258"	E = .109"	F = 33°	G = .104"	H = .078" (L) .094" (R)	I = .101" (L) .070" (R)	J = .490"	K = .120"	M = .043" (L) .064" (R)
TE5	A = .189"	B = .244"	C = .232"	D = .244"	E = .125"	F = 38°	G = .075"	H = .109"	I = .109"	J = .433"		

