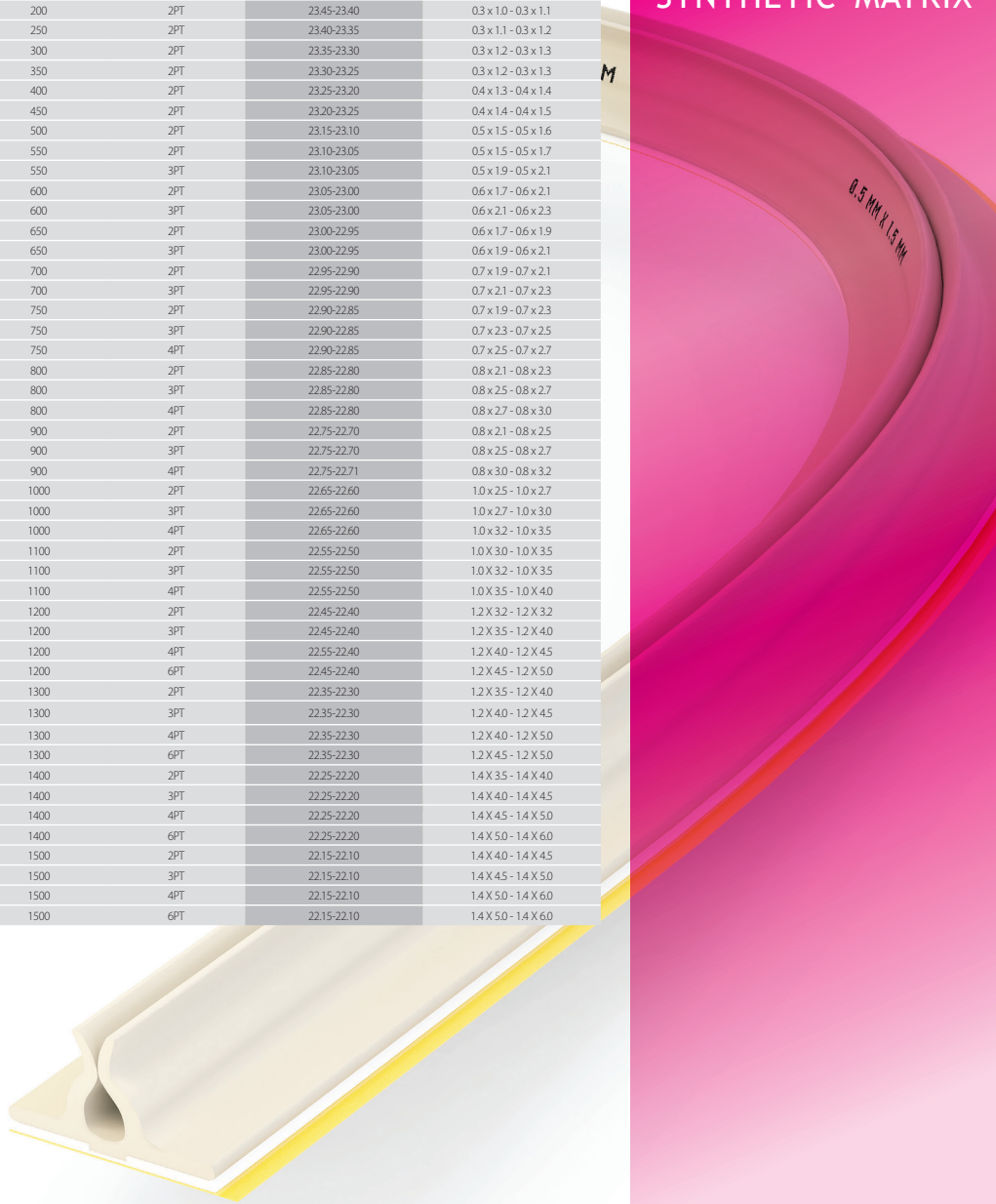


MATRIX SELECTOR

Based on 23.80mm cutting rule & thin film base matrix

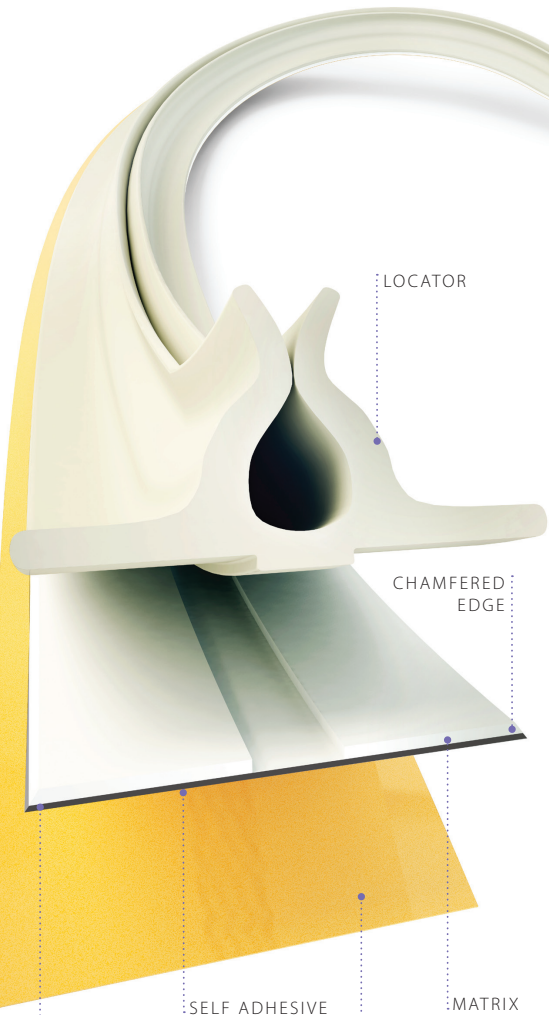
BOARD THICKNESS/WEIGHT	CREASING RULE		
	WIDTH TO BE USED	HEIGHT mm	MATRIX mm
MICRON			
150	2PT	23.50-23.45	0.3 x 0.6 - 0.3 x 0.8
200	2PT	23.45-23.40	0.3 x 1.0 - 0.3 x 1.1
250	2PT	23.40-23.35	0.3 x 1.1 - 0.3 x 1.2
300	2PT	23.35-23.30	0.3 x 1.2 - 0.3 x 1.3
350	2PT	23.30-23.25	0.3 x 1.2 - 0.3 x 1.3
400	2PT	23.25-23.20	0.4 x 1.3 - 0.4 x 1.4
450	2PT	23.20-23.25	0.4 x 1.4 - 0.4 x 1.5
500	2PT	23.15-23.10	0.5 x 1.5 - 0.5 x 1.6
550	2PT	23.10-23.05	0.5 x 1.5 - 0.5 x 1.7
550	3PT	23.10-23.05	0.5 x 1.9 - 0.5 x 2.1
600	2PT	23.05-23.00	0.6 x 1.7 - 0.6 x 2.1
600	3PT	23.05-23.00	0.6 x 2.1 - 0.6 x 2.3
650	2PT	23.00-22.95	0.6 x 1.7 - 0.6 x 1.9
650	3PT	23.00-22.95	0.6 x 1.9 - 0.6 x 2.1
700	2PT	22.95-22.90	0.7 x 1.9 - 0.7 x 2.1
700	3PT	22.95-22.90	0.7 x 2.1 - 0.7 x 2.3
750	2PT	22.90-22.85	0.7 x 1.9 - 0.7 x 2.3
750	3PT	22.90-22.85	0.7 x 2.3 - 0.7 x 2.5
750	4PT	22.90-22.85	0.7 x 2.5 - 0.7 x 2.7
800	2PT	22.85-22.80	0.8 x 2.1 - 0.8 x 2.3
800	3PT	22.85-22.80	0.8 x 2.5 - 0.8 x 2.7
800	4PT	22.85-22.80	0.8 x 2.7 - 0.8 x 3.0
900	2PT	22.75-22.70	0.8 x 2.1 - 0.8 x 2.5
900	3PT	22.75-22.70	0.8 x 2.5 - 0.8 x 2.7
900	4PT	22.75-22.71	0.8 x 3.0 - 0.8 x 3.2
1000	2PT	22.65-22.60	1.0 x 2.5 - 1.0 x 2.7
1000	3PT	22.65-22.60	1.0 x 2.7 - 1.0 x 3.0
1000	4PT	22.65-22.60	1.0 x 3.2 - 1.0 x 3.5
1100	2PT	22.55-22.50	1.0 X 3.0 - 1.0 X 3.5
1100	3PT	22.55-22.50	1.0 X 3.2 - 1.0 X 3.5
1100	4PT	22.55-22.50	1.0 X 3.5 - 1.0 X 4.0
1200	2PT	22.45-22.40	1.2 X 3.2 - 1.2 X 3.2
1200	3PT	22.45-22.40	1.2 X 3.5 - 1.2 X 4.0
1200	4PT	22.55-22.40	1.2 X 4.0 - 1.2 X 4.5
1200	6PT	22.45-22.40	1.2 X 4.5 - 1.2 X 5.0
1300	2PT	22.35-22.30	1.2 X 3.5 - 1.2 X 4.0
1300	3PT	22.35-22.30	1.2 X 4.0 - 1.2 X 4.5
1300	4PT	22.35-22.30	1.2 X 4.0 - 1.2 X 5.0
1300	6PT	22.35-22.30	1.2 X 4.5 - 1.2 X 5.0
1400	2PT	22.25-22.20	1.4 X 3.5 - 1.4 X 4.0
1400	3PT	22.25-22.20	1.4 X 4.0 - 1.4 X 4.5
1400	4PT	22.25-22.20	1.4 X 4.5 - 1.4 X 5.0
1400	6PT	22.25-22.20	1.4 X 5.0 - 1.4 X 6.0
1500	2PT	22.15-22.10	1.4 X 4.0 - 1.4 X 4.5
1500	3PT	22.15-22.10	1.4 X 4.5 - 1.4 X 5.0
1500	4PT	22.15-22.10	1.4 X 5.0 - 1.4 X 6.0
1500	6PT	22.15-22.10	1.4 X 5.0 - 1.4 X 6.0

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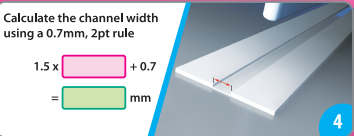
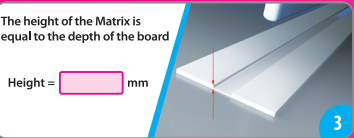
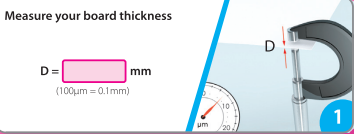
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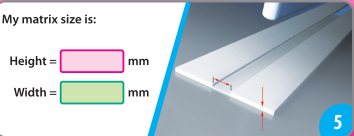
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& 0.1mm THIN FILM BASE MATRIX



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for > 600 microns x 2.0



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STANDARD MATRIX

	0.3 +	0.6	2/3
	0.3 +	0.8	2/3
	0.3 +	1.0	2/3
	0.3 +	1.1	2/3
	0.3 +	1.2	2/3
	0.3 +	1.3	2/3
	0.3 +	1.4	2/3
	0.3 +	1.5	2/3
	0.3 +	1.6	2/3
	0.3 +	1.7	2/3
	0.3 +	1.9	2/3
	0.4 +	0.6	2/3
	0.4 +	0.8	2/3
	0.4 +	1.0	2/3
	0.4 +	1.1	2/3
	0.4 +	1.2	2/3
	0.4 +	1.3	2/3
	0.4 +	1.4	2/3
	0.4 +	1.5	2/3
	0.4 +	1.6	2/3
	0.4 +	1.7	2/3
	0.4 +	1.9	2/3
	0.45 +	0.8	2/3
	0.45 +	1.0	2/3
	0.45 +	1.1	2/3
	0.45 +	1.2	2/3
	0.45 +	1.3	2/3
	0.45 +	1.4	2/3
	0.45 +	1.5	2/3
	0.45 +	1.6	2/3
	0.45 +	1.7	2/3
	0.45 +	1.9	2/3
	0.5 +	0.8	2/3
	0.5 +	1.0	2/3
	0.5 +	1.1	2/3
	0.5 +	1.2	2/3
	0.5 +	1.3	2/3
	0.5 +	1.4	2/3
	0.5 +	1.5	2/3
	0.5 +	1.6	2/3
	0.5 +	1.7	2/3
	0.5 +	1.9	2/3
	0.55 +	0.8	2/3
	0.55 +	1.0	2/3
	0.55 +	1.2	2/3
	0.55 +	1.3	2/3
	0.55 +	1.4	2/3
	0.55 +	1.5	2/3
	0.55 +	1.6	2/3
	0.55 +	1.7	2/3
	0.55 +	1.9	2/3
	0.55 +	2.1	2/3
	0.55 +	2.3	2/3



U BEND

	0.6	5.0	3
	0.6	8.0	5
	0.7	5.0	3
	0.7	8.0	5
	0.8	5.0	3
	0.8	5.0	3.7
	0.8	5.0	4
	0.8	6.0	5
	0.8	7.0	5
	1.0	5.0	3
	1.0	6.0	5
	1.0	8.0	7



INTERNAL CHAMFER

	0.3 +	1.3	2/3
	0.3 +	1.4	2/3
	0.3 +	1.5	2/3
	0.3 +	1.6	2/3
	0.3 +	1.7	2/3
	0.3 +	1.9	2/3
	0.4 +	1.3	2/3
	0.4 +	1.4	2/3
	0.4 +	1.5	2/3
	0.4 +	1.6	2/3
	0.4 +	1.7	2/3
	0.4 +	1.9	2/3
	0.45 +	1.3	2/3
	0.45 +	1.4	2/3
	0.45 +	1.5	2/3
	0.45 +	1.6	2/3
	0.45 +	1.7	2/3
	0.45 +	1.9	2/3
	0.5 +	1.3	2/3
	0.5 +	1.4	2/3
	0.5 +	1.5	2/3
	0.5 +	1.6	2/3
	0.5 +	1.7	2/3
	0.5 +	1.9	2/3
	0.5 +	1.6	2/3
	0.5 +	1.7	2/3
	0.5 +	1.9	2/3
	0.55 +	1.3	2/3
	0.55 +	1.4	2/3
	0.55 +	1.5	2/3
	0.55 +	1.6	2/3
	0.55 +	1.7	2/3
	0.55 +	1.9	2/3
	0.55 +	2.1	2/3
	0.55 +	2.3	2/3
	0.6 +	1.3	2/3
	0.6 +	1.4	2/3
	0.6 +	1.5	2/3
	0.6 +	1.6	2/3
	0.6 +	1.7	2/3
	0.6 +	1.9	2/3
	0.6 +	2.1	2/3
	0.6 +	2.3	2/3
	0.6 +	2.5	2/3
	0.6 +	2.7	2/3
	0.6 +	3.0	2/3
	0.6 +	3.2	3/4
	0.6 +	3.5	3/4
	0.6 +	4.0	3/4
	0.6 +	5.0	3/4
	0.6 +	7.0	3/4
	0.6 +	8.0	3/4
	0.8 +	1.5	2/3
	0.8 +	1.6	2/3
	0.8 +	1.7	2/3
	0.8 +	1.9	2/3
	0.8 +	2.1	2/3
	0.8 +	2.3	2/3
	0.8 +	2.5	2/3
	0.8 +	2.7	2/3
	0.8 +	3.0	2/3
	0.8 +	3.2	3/4
	0.8 +	3.5	3/4
	0.8 +	4.0	3/4
	0.8 +	4.5	3/4
	0.8 +	5.0	3/4
	0.8 +	6.0	3/4
	0.8 +	7.0	3/4
	0.8 +	8.0	3/4



MULTICREASE

	0.4 +	1.0	3.0
	0.4 +	1.2	4.0
	0.4 +	1.3	3.5
	0.4 +	1.3	4.0
	0.4 +	1.3	5.0
	0.4 +	1.3	6.35
	0.4 +	1.5	6.35
	0.45 +	1.3	3.5
	0.45 +	1.3	4.0
	0.45 +	1.3	5.0
	0.5 +	1.0	3.0
	0.5 +	1.0	4.75
	0.5 +	1.2	4.0
	0.5 +	1.3	3.5
	0.5 +	1.3	4.0
	0.5 +	1.3	5.0
	0.5 +	1.3	6.35
	0.5 +	1.5	6.35
	0.6 +	1.3	2/3
	0.6 +	1.4	2/3
	0.6 +	1.5	2/3
	0.6 +	1.6	2/3
	0.6 +	1.7	2/3
	0.6 +	1.9	2/3
	0.6 +	2.1	2/3
	0.6 +	2.3	2/3
	0.6 +	2.5	2/3
	0.6 +	2.7	2/3
	0.6 +	3.0	2/3
	0.6 +	3.2	3/4
	0.6 +	3.5	3/4
	0.6 +	4.0	3/4
	0.6 +	5.0	3/4
	0.6 +	6.0	3/4
	0.6 +	7.0	3/4
	0.6 +	8.0	3/4
	1.6 +	3.0	3/4
	1.6 +	3.2	3/4
	1.6 +	3.5	3/4
	1.6 +	4.0	4/6
	1.6 +	4.5	4/6
	1.6 +	5.0	4/6
	1.6 +	6.0	4/6
	1.6 +	7.0	4/6
	1.6 +	8.0	4/6



OFF CENTRE

	0.3 +	0.6	2/3	4 mm
	0.3 +	0.8	2/3	4 mm
	0.3 +	1.0	2/3	4 mm
	0.3 +	1.1	2/3	4 mm
	0.3 +	1.2	2/3	4 mm
	0.3 +	1.3	2/3	4 mm
	0.3 +	1.4	2/3	4 mm
	0.3 +	1.5	2/3	4 mm
	0.3 +	1.6	2/3	5 mm
	0.3 +	1.7	2/3	5 mm
	0.3 +	1.9	2/3	5 mm