



Product name: ProForm DieBase H F R Relevant identified uses F For Industrial Use Only - Cellulose Substrate Cured Epoxy Polymer PPE Sec. 8 PPE Details of the supplier of the safety data sheet Freeman Manufacturing and Supply Company 1101 Moore Road, Avon, OH 44011 Phone (440) 934-1902 FAX (440) 934-7200 P 24 Hour Emergency Phone Number: (800) 424-9300 Section 2 Hazards Identification GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS) This product is not hazardous in the form that it is shipped. GHS Label Elements Hazard Pictograms: Not Applicable Other hazards which do not result in classification Not a hazardous substance or mixture. Section 3 Composition/Information on Ingredients Cellulose Substrate Cured Epoxy Ploymer Section 4 First Aid Measures Eye contact If dust from this product enters the eyes, flush with water. Use sufficient force to oper eyelids. Remove contact lenses if worn. Have contaminated individual "roll" eyes. Minimum flushing is for 15 minutes. Contaminated individual seek medical attention if irritation develops or persists or if visual changes occur. Skin contact Avoid excessive skin exposure of dust. If dust from this product contaminates the skin wash with soap and water and remove contaminated clothing. If symptoms persist, seek medical attention.	Product identifiers Product name: ProForm DieBase IMIS H Relevant identified uses For Industrial Use Only – Cellulose Substrate Cured Epoxy Polymer PPE Sec. 8 Details of the supplier of the safety data sheet Freeman Manufacturing and Supply Company 1101 Moore Road, Avon, OH 44011 Phone (440) 934-1902 FAX (440) 934-1902 FAX (440) 934-7200 PPE Sec. 8 24 Hour Emergency Phone Number: (800) 424-9300 Section 2 Hazards Identification 24 Hour Emergency Phone Number: (800) 424-9300 Section 2 Hazards Identification 24 Hour Emergency Phone Number: (800) 424-9300 Section 2 Hazards Identification 24 Hour Emergency Phone Number: (800) 424-9300 Section 2 Hazards Identification 24 Hour Emergency Phone Number: (800) 424-9300 Section 2 Hazards Identification 24 Hour Emergency Phone Number: (800) 424-9300 Section 2 Hazards Identification 24 Hour Emergency Phone Number: (800) 424-9300 Section 2 Hazards Identification 24 Hour Emergency Phone Number: (800) 424-9300 Section 4 Se			Section 1 Id	antification			
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Section 5 Fire-Fighting Measures

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical, or carbon dioxide.

General fire hazards

Smoke from fire may contain toxic fumes.

Protective equipment and precautions for firefighters

Firefighters should wear full protective clothing including self contained breathing apparatus. Conventional firefighting procedures are to be used.

Section 6 Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Wear appropriate protective equipment and clothing during clean-up, see Section 8. Ensure adequate ventilation if dust is present. Avoid inhalation of dust during clean up.

Methods for cleaning up

Vacuum or wet sweep dust; place in appropriate container for disposal. Gather larger pieces by an appropriate method. Reduce airborne dust by use of wet methods and prevent scattering by moistening with water.

Section 7 Handling and Storage

Precautions for safe handling

Sheets stacked too high and not restrained properly may pose a hazard of sliding. Some nuisance dust may be present in boxes of fabricated parts.

Conditions for safe storage

Store flat, supported and protected from direct contact with the ground. Keep in a well-ventilated place away from incompatible materials. Store in a cool dry place.

Section 8 Exposure Controls/Personal Protection

Components with workplace control parameters

None known

Appropriate engineering controls

Use proper ventilation for machining or dust collection system when sawing.

An eye wash station and safety shower should be located near the workstation.

Personal protective equipment

Eye/face protection

Wear safety glasses with side shields for machining or sawing.

Skin protection

Wear appropriate gloves and protective garments while machining or sawing.

Respiratory protection

If proper ventilation is not available, wear NIOSH approved dust respirator to avoid exposure to nuisance dust while machining or sawing.

General hygienic practices

Avoid breathing dust. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.



Section 9 Physical and Chemical Properties

A	Discussion of a shift should be a shift of the state			
Appearance/form	Pigmented solid sheets or machined parts			
Odor	Faint phenolic odor			
Odor threshold	Not applicable			
рН	Not applicable			
Boiling point	Not applicable			
Melting point / Freezing point	Not applicable			
Initial boiling point	Not applicable			
Evaporation rate	Not applicable			
Flammability (solid)	Not applicable			
Upper/lower flammability limits	No data available			
Vapor pressure	Not applicable			
Vapor density	Not applicable			
Specific gravity	1.39			
Solubility in water	Not applicable			
Coefficient: n-octanol/water	Not applicable			
Auto-ignition temperature	Not applicable			
Decomposition temperature	Not applicable			
Explosive properties	Not applicable			
Oxidizing properties	Not applicable			
Section 10) Stability and Reactivity			
Reactivity:	Material will slowly degrade with exposure			
,	to strong oxidizing agents.			
Chemical stability	Stable under recommended storage conditions.			
Possibility of hazardous reactions	None.			
Conditions to avoid	Exposure to strong oxidizing agents.			
Incompatible materials	Oxidizing agents, peroxides.			
Hazardous thermal decomposition	Carbon monoxide, carbon dioxide, hydrogen cyanide,			
	phenol, and other hydrocarbons.			
Hazardous polymerization	Not applicable			
Section 11	Toxicological Information			
Information on toxicological effects				
Acute toxicity:	Not applicable			
Skin corrosion/irritation	Not applicable			
Serious eye damage/irritation	Not applicable			
Respiratory or skin sensitization	Not applicable			
Germ cell mutagenicity	Not applicable			
Carcinogenicity	Not applicable			
Reproductive toxicity	Not applicable			
	11			
STOT-single exposure	Not applicable			
STOT-repeated exposure	Not applicable			
Aspiration hazard	Not applicable			



Section 11 Toxicological Information continued

Summary of evaluation of the properties

This material is not classifiable as to human carcinogenicity, mutagenicity, or reproductive toxicity and it has not been classified as a carcinogen, mutagen, or reproductive toxicant.

Additional information

This product does not contain toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372).

Section 12 Ecological Information

EcotoxicityNot applicablePersistence and degradabilityNot applicableBioaccumulative potentialNot applicableMobility in soilNot applicableResults of PBT & vPvB assessmentNot applicable

Section 13 Disposal Considerations

Dispose of material according to Local, State, Federal, and Provincial Environmental Regulations. Waste is not hazardous as defined by RCRA (40 CFR Part 261)

Section 14 Transport Information

DOT, IMDG, IATA

Not a dangerous goods

Section 15 Regulatory Information

SARA Reporting Requirements

This product does not contain toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372).

Section 16 Other Information

Disclaimer

The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.