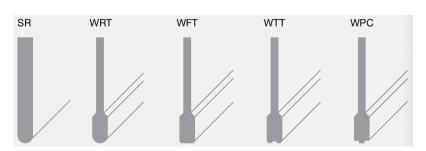


Technical Data Sheet

Bohler Rotary Creasing Rule

Description

Folding box design and the precision of final products are becoming more demanding, which requires the application of high quality creasing rules with tight tolerances.



Bohler® creasing rule offers:

- Very smooth crease head surfaces
- Perfectly radiused profiles
- Smooth transitions from radiused profile to the side faces
- Minimum eccentricity
- Minimum height and thickness tolerances

Physical Properties

Quality TOP 36 / HT / HR

Body Hardness ~340 HV (35 HRC) / ~380 HV (30 HRC) / min 265 HV

Edge Hardness ~340 HV (35 HRC) Thickness 3, 4, 6 / 3 / 4, 6

Availability & Ordering Information

Creasing rule is available in five profiles:

- Single Round (SR)
- Wide Round Top (WRT)
- Wide Flat Top (WFT)
- Wide Twin Track (WTT)
- Wide Precision Crease (WPC)

Steel rule is sold in coils for auto-benders, (wound clockwise CW or anticlockwise ACW). Also available in dispenser coils and boxed strips.

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no events shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT

