

## **Technical Data Sheet**

## **Bohler 14/4 Rotary Creasing Rule**

## **Description**

Bohler's unique 14/4 crease has proven excellent on doublewall and triplewall corrugated. It scores deep and wide without cracking, and it greatly helps with folding. Both available in straight and curved.



- Very smooth crease head surfaces
- Perfectly radiused profiles
- Smooth transitions from radiused profile to the side faces
- Minimum eccentricity
- Minimum height and thickness tolerances



Quality TOP 36 / HT / HR

Body Hardness ~340 HV (35 HRC) / ~380 HV (30 HRC) / min 265 HV

Edge Hardness ~340 HV (35 HRC)
Thickness 3, 4, 6 / 3 / 4, 6

## **Availability & Ordering Information**

1/4 Creasing Rule is available in Wide Flat Top (WFT) and Wide Round Top (WRT) only.

Steel rule is sold in coils for auto-benders, (wound clockwise CW or anticlockwise ACW). Also available in dispenser coils and boxed strips.

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no events shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT





